HITACHI Inspire the Next

X-SUPREME8000





Sulfur in oil conformance to ISO13032 (IP600) specification

METHOD

The test method ISO13032 (IP600) covers the "Determination of low concentration of sulphur in automotive fuels - Energydispersive X-ray fluorescence spectrometric method", and allows the measurement of sulphur at low concentrations, i.e. at the 10 mg/kg (ppm) level.

To ensure that a benchtop EDXRF analyser has sufficient sulphur elemental sensitivity and low background to enable accurate measurements at the 10 mg/kg (ppm) level, in section 5.1.1 Apparatus, there are two instrument performance characteristics that need to be met. The test for conformance involves measurement of a blank oil (zero sulphur) and a 10 mg/kg standard, recording the gross count rate (counts per second) obtained on both samples and calculating the vales shown in the equations below.

PERFORMANCE AND RESULTS

This performance data sheet demonstrates that the X-Supreme8000 meets both of these requirements and the following readings were obtained during recent measurements:

1) Calculation: (Rs-Rb)/ $\sqrt{Rb} \ge 1.3$

Rs is the gross count rate (in counts per second) for a 10 mg/kg standard. Rb is the gross count rate (in counts per second) for a blank standard.

Measuring a blank oil and a 10mg/kg standard using Poly-M sample film on both the sample cell and safety window gave a typical value of 1.45 meeting the specification, where the calculated value needs to be equal to or greater than 1.3.

1) Calculation: Cv(Rs) < 5%

Where Cv is the coefficient of variation (relative standard deviation) based on 10 measurements of the 10ppm standard. Note: As described in section 8.4.4 of the method, the values shown in table 1 are the average sulphur concentration from the measurement of two aliquots of the 10 ppm standard.

Using equation number 2 and the data shown in Table 1, gives a coefficient of variation of 3.28% where the performance criteria is less than 5% so again meeting the specification.

Table 1: Repeat Measurements

Number	1	2	3	4	5	6	7	8	9	10	Average	Std. Dev	Cv (RSD)
S (mg/kg)	10.4	10.2	9.7	9.8	9.8	10.3	9.8	9.8	9.3	9.8	9.89	0.32	3.28%

CONCLUSION

The above data demonstrates that the X-Supreme8000 instrument conforms to the instrument performance criteria of the ISO 13032 test method and be used for rapid and accurate measurements at the 10 ppm sulphur concentration level.

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