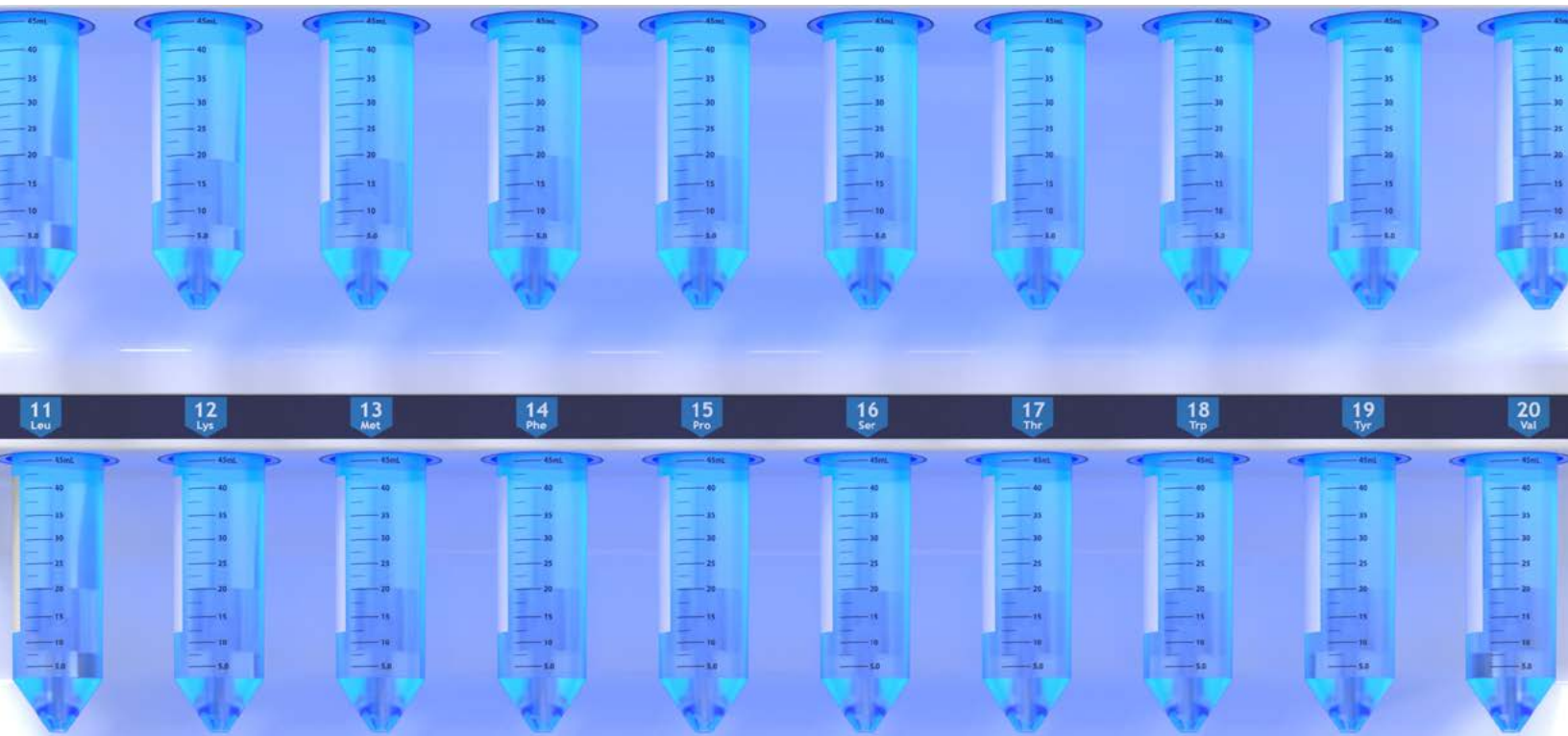




*Unparalleled*  
**Peptide Synthesis**



Chemistry Technologies

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Peptide Synthesizers

---

Peptide Cleavage

---

SPPS Reagents

---



Act

21  
Ex1

22  
Ex2

23  
Ex3

24  
Ex4

25  
Ex5

26  
Ex6

±10%

0 ml

CLIV

CLIV



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[cempeptides.com](http://cempeptides.com)

## CEM Overview

# Innovations in Microwave Peptide Synthesis

- 1978** CEM Corporation founded as a new company, based on microwave laboratory instrumentation
- 2001** CEM launches a single mode microwave system for chemical synthesis
- 2003** CEM develops the world's first automated microwave peptide synthesizer<sup>1</sup>
- 2007** CEM publishes research for optimized methods for aspartimide formation and epimerization under microwave SPPS<sup>2</sup>
- 2013** Liberty Blue™ peptide synthesizer developed based on High Efficiency Solid Phase Peptide Synthesis (HE-SPPS)
- 2014** HE-SPPS methodology published<sup>3</sup>
- 2016** CEM launches new universal load resins eliminating the need for pre-loaded resins historically used
- 2016** CEM offers the world's first large-scale microwave peptide synthesis, with capabilities of up to 500 grams of a purified peptide, in a single batch
- 2016** CEM develops improved carbodiimide coupling methods for peptide synthesis at elevated temperature (CarboMAX™)
- 2017** CEM develops a novel one-pot coupling/deprotection process reducing SPPS cycle time and waste usage (Liberty PRIME™)



## Founding Fathers (circa 1980)

**C**hemist: Dr. Michael J. Collins (Middle)

**E**lectrical Engineer: Ron Goetchius (Left)

**M**echanical Engineer: Bill Cruse Jr. (Right)

<sup>1</sup> Collins J.M., Collins M.J., Steorts R.C. Biopolymers 71, 361 2003

<sup>2</sup> Palasek S., Cox Z., Collins J. J. Pept. Sci. 13, 143-148 2007

<sup>3</sup> Collins, J., Porter K., Singh S., Vanier G. Org. Lett. 16, 940-943 2014



## Corporate Legacy

Founded in 1978 by our current CEO, Dr. Michael J. Collins, CEM has pioneered the field of microwave chemistry. For nearly 40 years we have designed and developed laboratory instrumentation and scientific methods (both microwave-based and non-microwave technologies) that are used by major companies, prestigious research institutes, and universities around the world. The company's major products provide unique solutions for compositional analysis of food and chemical samples, acid digestion for elemental analysis, and chemical synthesis of peptides and small molecules.

CEM is a private company with global headquarters outside Charlotte, North Carolina, along with offices in England, Germany, Japan, France, Italy, Singapore, and Ireland. The company's annual revenue is > 90M USD (2017) with more than 300 employees worldwide. Since 2003, CEM has pioneered the area of microwave peptide synthesis. The company sells an elite line of microwave-based peptide synthesizers, based on unique high efficiency solid phase peptide synthesis (*HE-SPPS*) which provides unmatched purity, ultra-fast cycle times, and up to a 90% reduction in total waste, compared to traditional technologies. More than 600 peptide synthesizers from CEM have been installed throughout the world.

HE-SPPS

# High Efficiency Solid Phase Peptide Synthesis (*HE-SPPS*)

*HE-SPPS* is a significant advancement for solid phase peptide synthesis. It originates from our pioneering work in developing microwave assisted SPPS, introduced at the 2003 American Peptide Symposium.<sup>1</sup> At this time, we introduced a new process for making peptides, based on the use of microwave energy for both the deprotection and coupling steps in SPPS. This technology has demonstrated improvements for thousands of peptides with CEM's peptide synthesis instrumentation.<sup>2</sup> To support microwave SPPS, we have also utilized in-situ fiber optic temperature monitoring to provide true internal solution temperature control. This is essential for fast reaction heating with temperature control, as it is well known that the outside of a reaction vessel can be at a significantly different temperature than the inside.<sup>3</sup>

In 2013, we developed an improved methodology for microwave SPPS, based on the use of higher temperature carbodiimide based coupling at 90 °C, along with the elimination of all washing after each coupling step.<sup>4</sup> These insights led to significant time and solvent savings, while providing peptides of incredibly high purity. The more acidic coupling environment with carbodiimide chemistry overcomes coupling issues for cysteine (epimerization) and arginine ( $\gamma$ -lactam formation), which were previously an issue under more basic coupling conditions (ex. HCTU/DIEA). The instrumentation design used on CEM's Liberty Blue™ peptide synthesizer is also a critical component of *HE-SPPS* to eliminate inefficient internal fluidic and reagent path cleaning that increases waste generated. *HE-SPPS* used on the Liberty Blue is now used in hundreds of laboratories worldwide and provides very fast, high purity peptides with incredibly low waste generated.

<sup>1</sup> Collins, J.M., Collins, M.J., and Steorts, R.C., "A Novel Method for Solid Phase Peptide Synthesis Using Microwave Energy" *Biopolymers*, 71, 361 2003.

<sup>2</sup> US7393920; US7582728; US8058393; JP4773695

<sup>3</sup> M. Herrero, J. Kremsner and C.O. Kappe, "Nonthermal Microwave Effects Revisited: On the Importance of Internal Temperature Monitoring and Agitation in Microwave Chemistry," *J. Org. Chem.*, vol. 73, pp. 36 – 47, 2008.

<sup>4</sup> J. Collins, K. Porter, S. Singh and G. Vanier, "High-Efficiency Solid Phase Peptide Synthesis (*HE-SPPS*)," *Org. Lett.*, vol. 16, pp. 940-943, 2014.

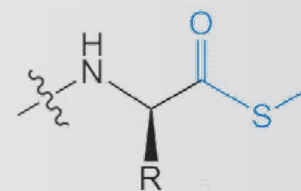
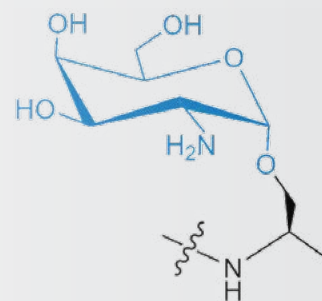
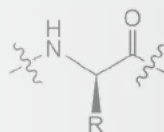
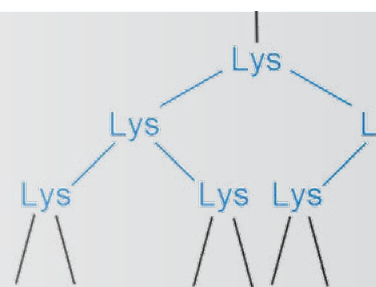
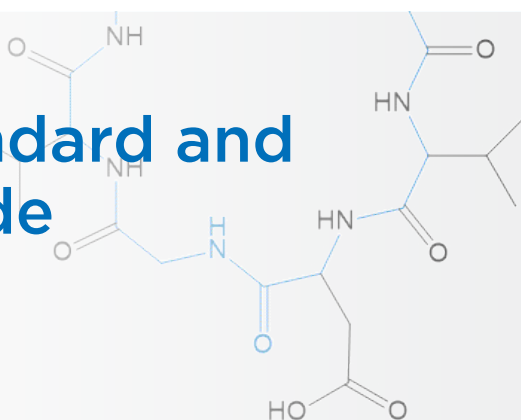


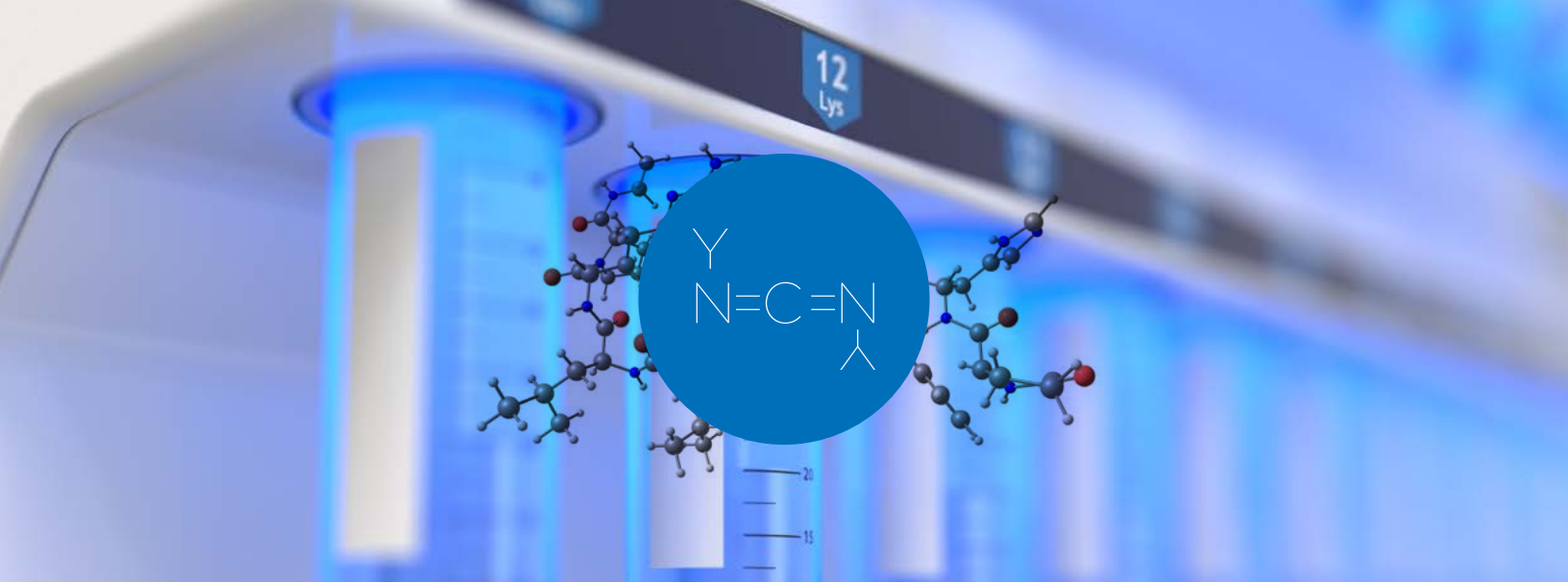
## Selected Peptides Synthesized with *HE*-SPPS

| Peptide                   | Sequence  | UPLC Purity | Synthesis Time | Total Waste (mL) |
|---------------------------|---|-------------|----------------|------------------|
| <sup>65-74</sup> ACP      | VQAAIDYING  | 93%         | 44 m           | 154 mL           |
| JR-10mer                  | WFTLISTIM-NH <sub>2</sub>                                 | 67%         | 49 m           | 170 mL           |
| ABRF 1992                 | GVRGDKGNPGWPGAPY  | 82%         | 1 h 37 m       | 272 mL           |
| ABC-20mer                 | VYWTSPFMKLIHEQCNRADG-NH <sub>2</sub>                      | 73%         | 2 h 7 m        | 340 mL           |
| Thymosin                  | SDAAVDTSSEITTKDLKEKKEVVEEAEN-NH <sub>2</sub>              | 61%         | 2 h 11 m       | 468 mL           |
| <sup>1-42</sup> β-amyloid | DAEFRHDSGYEVHHQKLVFFAEDVGSNKGAIIGLMVGGVIA-NH <sub>2</sub> | 72%         | 3 h 49 m       | 1019 mL          |

## Synthesize Standard and Complex Peptide

- Branched Peptides
- Cyclized Peptides
- Disulfide Bonding
- Glycopeptides
- High Throughput Synthesis
- N-Methyl Peptides
- Peptide Thioesters
- Peptoids
- Phospho-peptides
- PNA



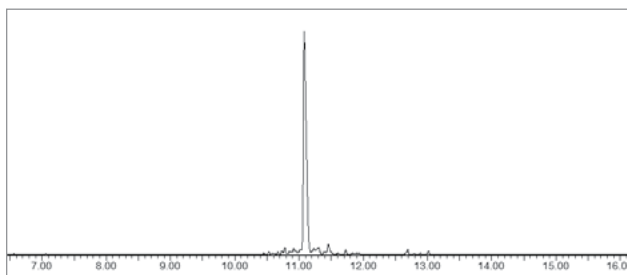


CarboMAX™ (Enhanced Carbodiimide Chemistry)

## Faster Coupling: Improved Purity with Less Epimerization

Coupling with carbodiimide chemistry has significant benefits over aminium/phosponium salts (ex. HATU, HCTU, PyBOP) at elevated temperature. This includes major reductions of epimerization for cysteine and  $\gamma$ -lactam formation of arginine. However, activation by carbodiimides is relatively slow. We developed an improved coupling process which allows for faster formation of the key O-acylisourea intermediate by increasing the amount of carbodiimide to 2 equivalents relative to the amino acid.<sup>1</sup>

By forming more activated amino acid faster than standard carbodiimide chemistry the subsequent coupling will happen quicker. This provides not only a faster coupling time, but also less epimerization from less time as a sensitive activated amino acid. This methodology termed CarboMAX is patent pending and exclusively licensed for use on CEM's peptide synthesizers.



UPLC-MS Analysis of crude Liraglutide (CarboMAX)

Reduced Epimerization (ex. Liraglutide)

| Epimer     | DIC/Oxyma (%)              | CarboMAX (%) |
|------------|----------------------------|--------------|
| D-Asp      | 0.23                       | 0.31         |
| D-Ala      | 0.33                       | 0.25         |
| D-Arg      | 0.29                       | 0.2          |
| D-Glu      | 0.39                       | 0.3          |
| D-His      | N/A                        | N/A          |
| D-Ile      | < 0.10                     | < 0.10       |
| L-allo Ile | < 0.10                     | < 0.10       |
| D-allo Ile | < 0.10                     | < 0.10       |
| D-Leu      | 0.17                       | 0.13         |
| D-Lys      | < 0.10                     | 0.1          |
| D-Phe      | 0.2                        | 0.16         |
| D-Ser      | 0.16                       | 0.12         |
| D-Thr      | < 0.10<br>< 0.10<br>< 0.10 | < 0.10       |
| D-Trp      | 0.24                       | < 0.10       |
| D-Tyr      | 0.12                       | 0.11         |
| D-Val      | < 0.10                     | < 0.10       |

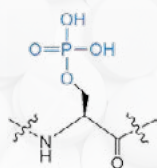
<sup>1</sup> Patent Pending: US15686719; EP17188963.7



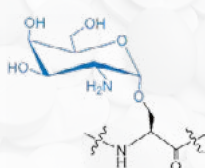
## Improved Purity

| Peptide     | Sequence  | % Crude Purity<br>DIC/Oxyma | % Crude Purity<br>CarboMAX |
|-------------|---|-----------------------------|----------------------------|
| Thymosin    | SDAAVDTSEITTKDLKEKKEVEEAEN                                | 63                          | 75                         |
| GRP         | VPLPAGGGTVLTKMYPRGNHWAVGHLM                               | 62                          | 74                         |
| Bivalirudin | fPRPGGGGNGDFEEIPEEYL                                      | 80                          | 82                         |
| 1-34PTH     | SVSEIQLMHNLGKHLNSMERVEWLRKKLQDVHNF                        | 67                          | 85                         |
| 35-55MOG    | MEVGWYRSPFSRVVHLYRNGK                                     | 77                          | 91                         |
| Magainin 1  | GIGKFLHSAGKFGKAFVGEIMKS                                   | 71                          | 79                         |
| Dynorphin A | YGGFLRRIRPKLWDNQ  | 74                          | 82                         |
| Liraglutide | HAEGFTSDVSSYLEGQAAK( $\gamma$ -Glu-palmitoyl) EFIAWLVRGRG | 74                          | 88                         |

## Stabilizing Acid-sensitive Linkages



Phosphopeptides

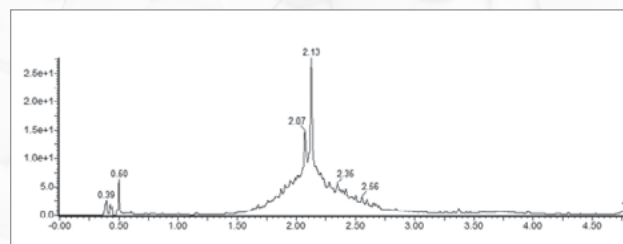


Glycopeptides

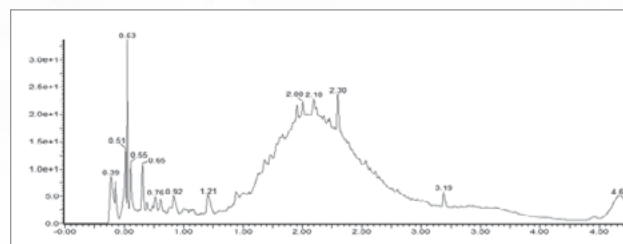
Many important side chain modifications are sensitive to acidic activators, such as Oxyma Pure and HOBT used under elevated temperature. With traditional carbodiimide chemistry, this can lead to undesirable cleavage of sensitive groups, such as phospho and O-linked carbohydrates.

We developed a patented process of incorporation of < 1 equivalent base to stabilize these linkages while using carbodiimide chemistry at elevated temperature. This method which is part of CarboMAX chemistry is only available on CEM's peptide synthesizers and allows access to synthesis of these peptides at high temperatures with unmatched speed and purity.

### Multi-phosphorylated peptide - TpTGNGKPVeCpSQPESSFKMpSFKR



CarboMAX Synthesis  
(Fmoc-AA/DIC/Oxyma Pure/DIEA) – 1/1/1/0.4



Standard Synthesis  
(Fmoc-AA/DIC/Oxyma Pure) – 1/1/1

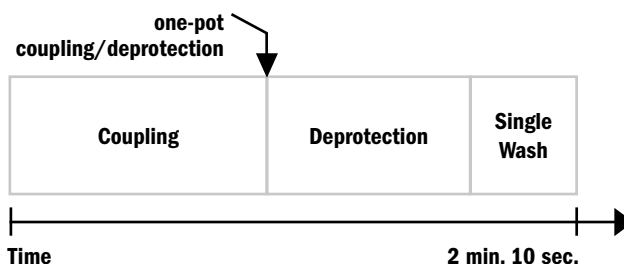
<sup>3</sup> Patent Pending: US20160176918; EP3037430; JP2016138090; CN105713066; AU2017204172

## One-Pot Coupling/Deprotection

# *Unparalleled* Speed and Efficiency

Traditional solid phase peptide synthesis involves the use of iterative and separate deprotection and coupling steps with washing in-between. This is based on the assumption that undesirable amino acid insertions can occur without complete draining and washing between each step. In 2013, it was demonstrated that washing after the coupling step can be eliminated without effect on peptide purity.<sup>1</sup>

The Liberty PRIME™ takes this further by using a new one-pot coupling and deprotection process.<sup>2</sup> This technique involves addition of the deprotection reagent (base) directly to the undrained post-coupling mixture. The ability to do this is based on the insight that faster reaction kinetics in the solution phase promote rapid hydrolysis or self-condensation of the active ester, thereby avoiding potential side reactions at the resin bound amino functionality. The Fmoc removal then proceeds uninterrupted at elevated temperature. An optimized use of reagents results in an essentially neutral reaction mixture towards the end of deprotection step. This new procedure offers several advantages such as (a) approximately 90% reduction in solvent requirement for the deprotection step, (b) 75% reduction in solvent requirement for post-deprotection washings, (c) faster deprotection step since the microwave ramp time is not needed, and (d) shorter cycle time due to absence of the post-coupling drain step.



Utilization of the one-pot coupling/deprotection methodology requires the ability to consistently add precise small volumes of concentrated base. To achieve this, the Liberty PRIME incorporates a new dedicated pumping module with the ability to rapidly add the deprotection reagent precisely at the end of the coupling step in volumes as low as 0.25 mL. The pre-calibrated pump module does not require on-going calibration thereby avoiding drifting delivery amounts. Additionally, the main solvent and the activator (Oxyma Pure) are also delivered through similar individual pumps within the module for improved performance.

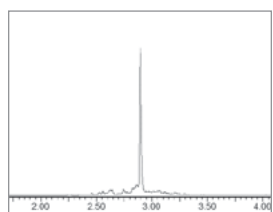
<sup>1</sup> J. Collins, K. Porter, S. Singh and G. Vanier, "High-Efficiency Solid Phase Peptide Synthesis (HE-SPPS)," *Org. Lett.*, vol. 16, pp. 940-943, 2014.

<sup>2</sup> Patent Pending: US20170226152; WO2017070512

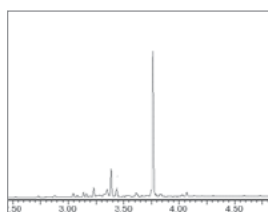


## Peptide Synthesis on the Liberty PRIME<sup>3</sup>

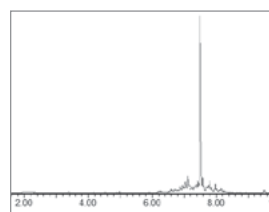
| Peptide              | Sequence  | Crude Purity (UPLC-MS) | Total Synthesis Time | Total Chemical Waste |
|----------------------|---|------------------------|----------------------|----------------------|
| <sup>65-74</sup> ACP | VQAAIDYING-NH <sub>2</sub>                              | 94%                    | 25 m                 | 92 mL                |
| ABC-20 mer           | VYWTSPFMKLIHEQCNRADG-NH <sub>2</sub>                    | 83%                    | 48 m                 | 172 mL               |
| JR-10 mer            | WFTTLISTIM-NH <sub>2</sub>                              | 70%                    | 25 m                 | 92 mL                |
| Exenatide            | HGEGTFTSDLSKQMEEEAARLFIWELKNGGPSSGAPPPS-NH <sub>2</sub> | 57%                    | 1 h 36 m             | 273 mL               |
| <sup>7-37</sup> GLP1 | HAEGTFTSDVSSYLEGQAAKEFIAWLVKGRG                         | 47%                    | 1 h 14 m             | 217 mL               |
| PnIA(A10L)           | GCCSLPPCALNPDYC-NH <sub>2</sub>                         | 77%                    | 43 m                 | 112 mL               |
| Circulin A           | GIPCGESCVPWIPCISAALGCSCKNKVCYRN                         | 79%                    | 1 h 10 m             | 252 mL               |
| Parigidin-br-1       | GGSVPCGESCVPFIPCITSLAGCSCKNKVCYD                        | 74%                    | 1 h 14 m             | 264 mL               |



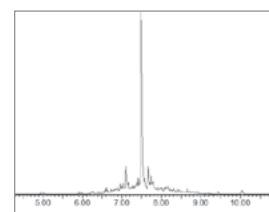
ABC-20 mer



JR-10 mer



Exenatide



<sup>7-37</sup>GLP1

<sup>3</sup> Refer to CEM Application Note, "Liberty PRIME – Ultrafast Peptide Synthesis at Elevated Temperature"

## Minimal Epimerization

The potential for epimerization was then investigated on the elevated temperature coupling methods used on the Liberty PRIME. In particular, cysteine and histidine are known to be sensitive to epimerization during coupling. The epimerization level was therefore investigated through a well-known standard method involving hydrolysis, subsequent derivatization, and gas chromatography analysis (C.A.T. GmbH). Epimerization levels observed with HBTU/DIEA activation at room temperature were found to be higher than those from 90 °C standard or CarboMAX couplings, as well as from 105 °C CarboMAX coupling on the Liberty PRIME. Use of Fmoc-His(Boc)-OH instead of Fmoc-His(Trt)-OH allowed coupling temperatures of 90 °C or 105 °C without any increase in epimerization levels. These results further demonstrate that standard *HE*-SPPS or CarboMAX coupling methods are particularly well-suited for peptide synthesis at elevated temperature.

### Epimerization Levels of Cysteine and Histidine in ABC 20mer

| Epimer             | Conventional<br>RT - HBTU/DIEA | Liberty Blue<br>90 °C CarboMAX | Liberty PRIME<br>105 °C CarboMAX |
|--------------------|--------------------------------|--------------------------------|----------------------------------|
| D-His              | 1.79% <sup>1,a</sup>           | 1.12% <sup>b</sup>             | 1.05% <sup>b</sup>               |
| D-Cys <sup>c</sup> | 1.38% <sup>1</sup>             | 0.64%                          | 0.68%                            |

<sup>a</sup>Fmoc-His(Trt)-OH; <sup>b</sup>Fmoc-His(Boc)-OH; <sup>c</sup>Fmoc-Cys(Trt)-OH

Sequential vs Parallel

## *Unparalleled Advantages*

### Sequential Peptide Synthesis Advantages

- Single peptides synthesized fast
- Faster Purification Workflow (purify as you go)
- Precise control at each step
- Higher purity peptides
- Simple to use & maintain instrumentation








### Resin Loader Advantages

Optional modular resin loading options are available, which allows up to 24 peptides to be synthesized sequentially. The resin loader comes in a 12-position module with an additional 12-position module that can be coupled to it.

With rapid cycle times, and the ability to synthesize 12 – 24 peptides unattended, the Liberty Blue HT12™ and the Liberty PRIME™ provide exceptional throughput compared to conventional parallel systems, but with considerably better purity.

## Synthesizer Comparison

# Pick the Synthesizer That's Best for You

|                             | <b>Liberty Lite</b>  | <b>Liberty Blue</b>   | <b>Liberty Blue HT12</b>  | <b>Liberty PRIME</b>   | <b>Liberty PRO</b>  |
|-----------------------------|--|---|---|--|---|
|                             |                   |                  |                  |                      |   |
| <b>Cycle Time</b>           | 15 minutes   | 4 minutes   | 4 minutes   | 2 minutes  | 15 – 45 minutes (3 L – 15 L)  |
| <b>Waste/Cycle</b>          | 40 mL (0.1 mmol)   | 16 mL (0.1 mmol)  | 16 mL (0.1 mmol)  | 8.5 mL (0.1 mmol)  | Variable  |
| <b>Scale Range</b>          | 0.005 – 5 mmol   | 0.005 – 5 mmol  | 0.005 – 5 mmol  | 0.005 – 4 mmol   | 15 – 1000 mmol<br>(3 L, 8 L, 15 L)  |
| <b>Peptide Positions</b>    | 1  | 1   | 12  | 24   | 1   |
| <b>Amino Acid Positions</b> | 20   | 27  | 27  | 27   | 15  |
| <b>Other Positions</b>      | 4  | 4   | 4   | 4 (upgrade to 5 available)   | 4   |
| <b>Fluid Delivery</b>       | <b>Flex-Add™:</b><br>Amino Acids & Activators<br><br><b>Timed Delivery:</b><br>Wash & Deprotection | <b>Flex-Add:</b><br>Amino Acids & Activators<br><br><b>Timed Delivery:</b><br>Wash & Deprotection | <b>Flex-Add:</b><br>Amino Acids & Activators<br><br><b>Timed Delivery:</b><br>Wash & Deprotection | <b>Flex-Add:</b><br>Amino Acids<br><br><b>Pre-Calibrated Pumps:</b><br>Wash, Deprotection & Oxyma Pure | <b>Positive Displacement Pump, Full Bottle Add:</b><br>Amino Acids<br><br><b>Positive Displacement Pump, 0.05 – 10 L:</b> Wash, Deprotection & Activators (2 positions) |
| <b>Dimensions</b>           | · 20" W x 18" D x 30" H<br>· 51 cm x 46 cm x 76 cm   | · 20" W x 18" D x 30" H<br>· 51 cm x 46 cm x 76 cm  | · 27" W x 18" D x 30" H<br>· 69 cm x 46 cm x 76 cm  | · 42" W x 18" D x 30" H<br>· 107 cm x 46 cm x 76 cm  | · 65" W x 40" D x 70" H<br>· 165 cm x 102 cm x 178 cm   |
| <b>Upgrades</b>             | Upgrade to the Liberty Blue  | · HT12<br>· HT24  | · HT24  | GMP Documentation  | GMP Documentation   |
| <b>Accessories</b>          | Razor Cleavage System  | · Integrated Camera,<br>· Razor Cleavage System<br>· Flex-Add Large Scale                         | · Integrated Camera<br>· Razor Cleavage System<br>· Flex-Add Large Scale                          | · Integrated Camera<br>· Razor Cleavage System   | · Vessel head holder<br>· 1L bottle cradles   |

# Discover Bio™

Manual Microwave Peptide Synthesizer



## Overview

The world's best selling microwave peptide synthesizer is also available in a research scale manual system that offers a cost-effective alternative to purchasing peptides. Enhance your laboratory's capabilities with the benefits of microwave-assisted peptide synthesis.

## Features

- Integrated module for washing and adding deprotection
- Easy access port for addition of activated amino acids
- True Internal fiber-optic temperature control
- 0.005 - 1 mmol scale range
- Ability to upgrade to Liberty Blue

## Chemistry Technology

- CarboMAX

# Liberty Lite™

Microwave Peptide Synthesizer



## Overview

An entry-level option for the globally recognized Liberty Blue technology. The Liberty Lite provides advantages over existing peptide synthesizers.

## Features

- Flex-Add™ critical reagent delivery system (patented)
- True Internal fiber-optic temperature control
- 20 amino acid positions
- 0.005 - 5 mmol scale range
- Ability to upgrade to Liberty Blue

## Chemistry Technology

- CarboMAX

# Liberty Blue™

Microwave Peptide Synthesizer



## Overview

The Liberty Blue Automated Microwave Peptide Synthesizer is the gold standard for peptide synthesis. It features unmatched 4-minute cycle times along with a 90% solvent reduction based on High Efficiency Solid Phase Peptide synthesis (HE-SPPS), developed in 2013.

## Features

- Flex-Add™ critical reagent delivery system (patented)
- True Internal fiber-optic temperature control
- 27 amino acid positions
- 0.005 - 5 mmol scale range
- Integrated Camera (optional)
- Ability to upgrade to Liberty Blue HT12

## Chemistry Technology

- HE-SPPS
- CarboMAX

# Liberty Blue HT12™

High-Throughput  
Microwave Peptide Synthesizer



## Overview

The Liberty Blue HT12 features all the advantages of the Liberty Blue with the added capability of the HT12 resin loader. This allows for the automated sequential synthesis of up to 12 different peptides.

## Features

- Flex-Add™ critical reagent delivery system (patented)
- True Internal fiber-optic temperature control
- 27 amino acid positions
- 0.005 - 5 mmol scale range
- Integrated Camera (optional)

## Chemistry Technology

- HE-SPPS
- CarboMAX



18  
Tyr

19  
Tyr

20  
Val

CEM HT12

1 2 3 4

25  
EAS

26  
EAG

27  
EAF

5 6 7 8 17

9 10 11 12 21 22

CEM

CEM Liberty PRIME  
Microwave Peptide Synthesizer



# Liberty PRIME™

## High-Throughput Microwave Peptide Synthesizer



### Overview

The Liberty PRIME peptide synthesizer is the most advanced platform available for microwave peptide synthesis. It features a revolutionary one-pot deprotection and coupling process, allowing for a remarkable **2-minute cycle time**, with only **8.5 mL waste per cycle** (at 0.1 mmol).

- Individual 20-mers every 45 minutes
- Batches of 24 peptides (20-mers) every 20 hours, with only 4.5 liters total waste produced

### Chemistry Technology

- One-Pot Coupling/Deprotection
- CarboMAX

### Performance

| Scale    | Cycle Time | AA Equiv. | Waste/Cycle |
|----------|------------|-----------|-------------|
| 0.1 mmol | 2 m 10 s   | 5         | 8.5 mL      |
| 0.3 mmol | 3 m 40 s   | 5         | 20 mL       |
| 0.4 mmol | 3 m 50 s   | 4         | 20 mL       |

### Enhanced Hardware

The Liberty PRIME features enhanced delivery options of the main solvent and Deprotection solutions compared to the Liberty Blue system. These reagents are delivered by a pre-calibrated pumping system, not requiring calibration or affected by restriction changes in the delivery path. This reduces system maintenance and provides an ideal system for GMP environments that is free of calibration.

Accessories & Upgrades

## Make Your Synthesizer Even Better

**JR 10mer:**  
WFTTLISTIM-NH<sub>2</sub>

**Scale:**  
1.0 mmol

**Cycle Time:**  
10 min

68%

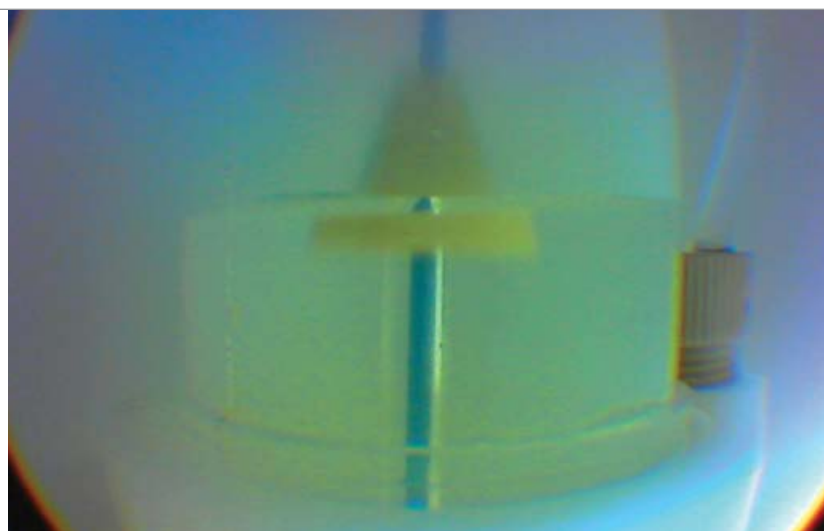


### Flex-Add (Large Scale)

Designed for routine syntheses at larger scales ( $\geq 0.5$  mmol), this upgrade allows for optimized deliveries of larger volumes. At these scales, time savings  $\geq 40\%$  are achieved.

### Integrated Camera

The newly introduced camera for the Liberty Blue system enables researchers to monitor microwave peptide synthesis as never before. This fully integrated accessory provides complete visibility of the reaction vessel at any time with 5 mega-pixel quality (2560 x 1920) and 720p video (1280 x 720) capability. This option is beneficial for optimization of synthetic methods and system troubleshooting.



### Pressure Rated Bottles

Pressure rated, stainless steel bottles incorporating visual liquid level detection. Available in 2 L, 5 L, 10 L, and 20 L sizes (GL45 cap size).

# Razor<sup>®</sup>

## Rapid Peptide Cleavage System



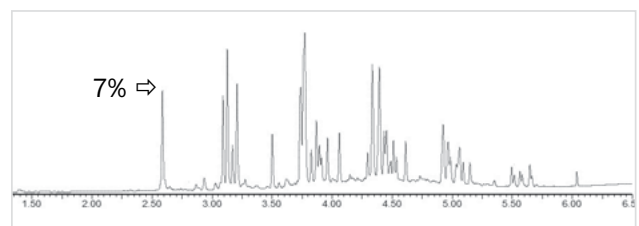
### Overview

Cleave up to 12 peptides in only 30 minutes. The Razor features a compact design that easily fits in a fume hood and allows for temperature at +/- 1 °C control for up to 12 different vessels. Cleavage is typically complete in 30 minutes for standard peptides and allows for draining into a centrifuge tube for subsequent centrifugation. This system is ideal for both single peptides and large batches.

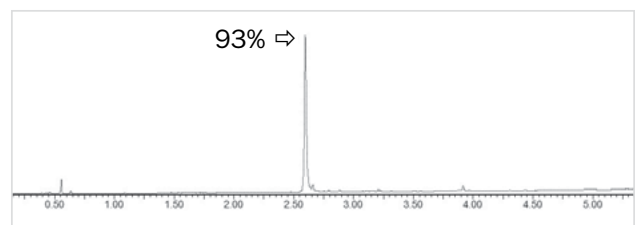
- Elevated Temperature Cleavage Block With +/- 1 °C Control
- Valve Control For Independently Draining Each Vessel
- Convenient Tray For Holding & Transporting Each Collection Tube
- Compact Design That Easily Fits In Standard Fume Hoods

Peptide: Fmoc-YGRKKRRQRRR

Conditions: TFA/TIS/H<sub>2</sub>O/DODT (92.5/2.5/2.5/2.5)



30 minutes, room temperature

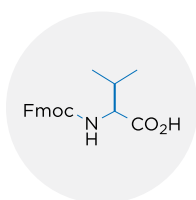
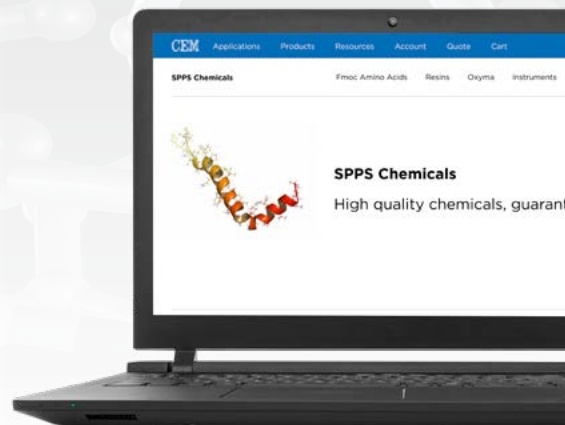


30 minutes, Razor

SPPS Chemicals

# High Quality Chemicals Available Online

CEM offers a complete suite of peptide synthesis reagents for optimized SPPS, whether using conventional synthesis or microwave irradiation. This includes a complete library of standard and unique, high-quality Fmoc amino acids, PEG and polystyrene resins, and the powerful Oxyma Pure activator. Using CEM's unique high-quality reagents provides the highest purity peptides, with CEM's innovative methodology and instrumentation.



## Fmoc Amino Acids

### Extremely High Quality at an Affordable Price

#### Overview

Using Fmoc amino acids of lower quality can have a significant impact on peptide purity and yield, resulting in hard to separate impurities and even total synthesis failures. CEM's Fmoc amino acids are the highest quality available on the market and provide the best purities and yields possible for peptide synthesis.

#### Standard Specifications

- HPLC purity  $\geq 99.0\%$
- Enantiomeric purity  $\geq 99.8\%$
- 100% fully synthetic amino acids
- Continuously used and tested in CEM's peptide synthesis laboratory



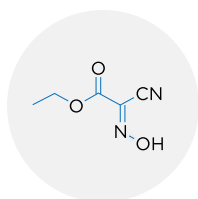
#### Pre-weighed

Eliminate your weighing step by using amino acids that have been pre-weighed specifically for your Liberty system.



#### Full Library

A catalogue of Fmoc amino acids is available for synthesizing standard and modified peptides, for use with any peptide synthesizer.



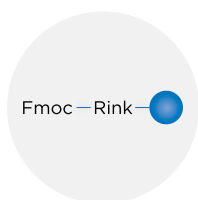
## Oxyma Pure

# The Perfect Activator for Elevated Temperature

## Overview

Oxyma Pure used with DIC produces peptides with increased yield and decreased epimerization, when used as an alternative to HOBt.<sup>1</sup> This safe, non-explosive auxiliary nucleophile works with carbodiimide coupling strategies to provide the best results for a peptide synthesis. Additionally, the use of DIC/Oxyma avoids side reactions associated with high levels of base ( $\geq 1$  equiv. DIEA), using onium salt methods such as HBTU/DIEA.

<sup>1</sup> R. Subirós-Funosas, et al. (2009) Chem. Eur. J., 15, 9394.

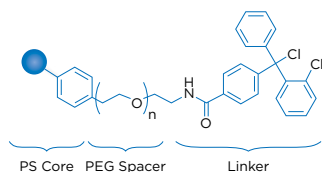


## Resins

# High Quality Unique Resins for SPPS

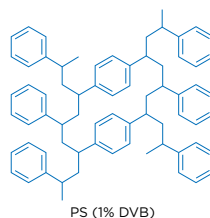
## Overview

A full library of PEG and polystyrene resins for SPPS. CEM's SPPS resins are of the highest quality and optimized for the synthesis of standard and difficult peptides, with a variety of linkers.



## ProTide™ Resins

Based on a PEG-PS core with optimal swelling, ProTide is recommended for synthesis of very long and difficult peptides.

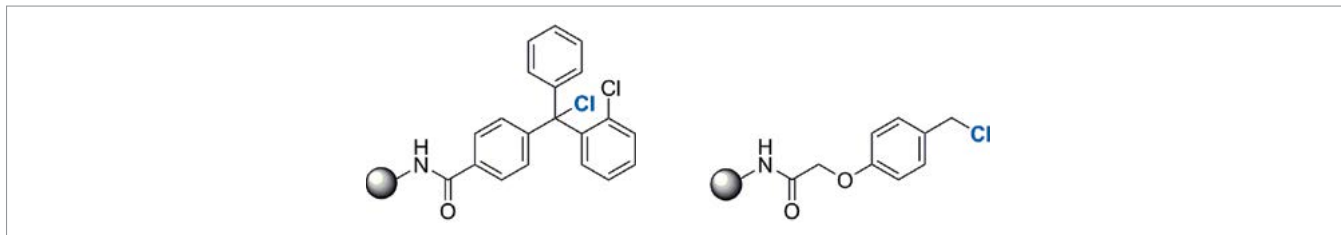


## Polystyrene Resins

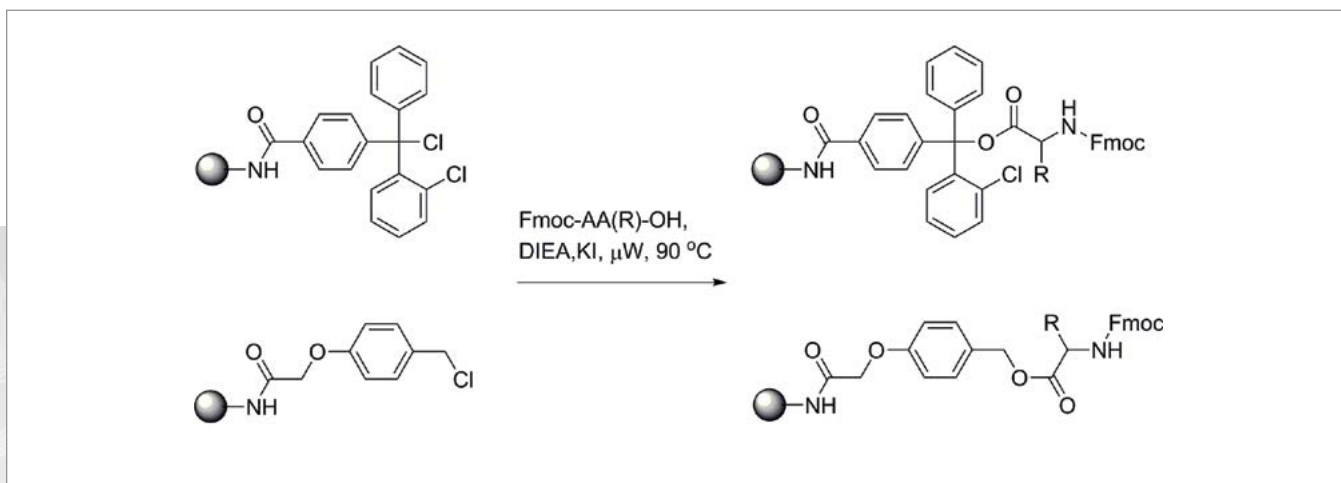
High quality, pre-loaded, polystyrene resins are great for synthesis of standard and difficult peptides.

## ProTide™ Resins

# Optimized PEG Resin Core with Cl-TCP(Cl) and Cl-MPA Universal Linkers



ProTide resins contain an ideal PEG and polystyrene core, leading to an optimized environment for the synthesis of difficult peptides, with excellent swelling properties. New Cl-TCP(Cl) and Cl-MPA linkers incorporated onto ProTide, eliminate the necessity for purchasing resins with pre-loaded C-terminal amino acids. The C-terminal amino acid reacts with the linker-chloride, in the presence of potassium iodide (KI)<sup>1</sup>, N,N-diisopropylethylamine (DIEA), and microwave irradiation. The process is automatically carried out on CEM's microwave peptide synthesizers, using pre-programmed methods in the software. The result, any amino acid can be loaded on the resins in 10 minutes.

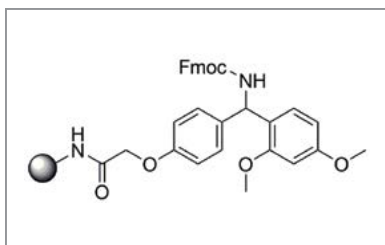


## Key Advantages:

- Automated, high-temperature loading procedure complete in 10 min, whereas room temperature takes up to 24 hours
- Avoids coupling reagents; therefore, eliminating epimerization and dipeptide formation that can occur during loading
- No longer need to buy/store > 20 different, pre-loaded acid-linked resins
- Exhibit strong stability towards hydrolysis during storage and handling
- TCP(Cl) is hyperacid sensitive and will produce protected peptides with 1% TFA/DCM and further minimizes diketopiperazine and 3-(1-piperidinyl) alanine formation<sup>2</sup>

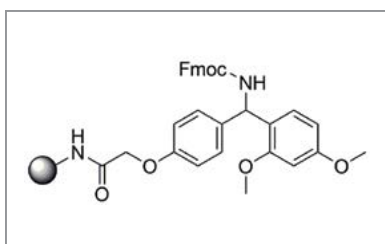
<sup>1</sup> Sandhya K., Ravindranath B. *Tetrahedron Lett.* 49, 2435 2008

<sup>2</sup> Heinlein C., Silva D., Tröster A., Schmidt J., Gross A., Unverzagt C. *Angew. Chem.* 50, 6406 2011



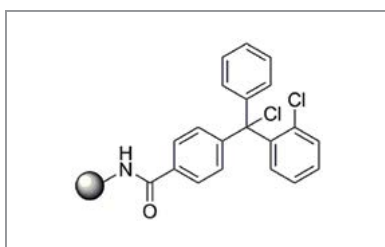
## Rink Amide ProTide Resin (LL)

The ultimate resin recommended for longer and more difficult sequences of peptide amides. Based on ideal swelling properties from a TentaGel® core, incorporating PEG PS with a loading of 0.15 – 0.25 mmol/g. This resin is unmatched for the routine synthesis of difficult peptides, even > 75 amino acids.



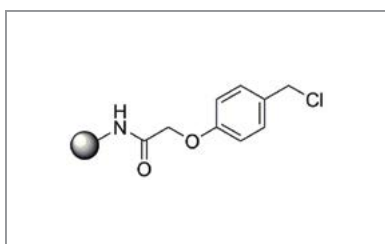
## Rink Amide ProTide Resin

A powerful resin recommended for the synthesis of peptides with amide linkages < 30 amino acids. Based on ideal swelling properties from incorporating a PEG PS core with a loading of 0.55 - 0.8 mmol/g.



## Cl-TCP(Cl) ProTide Resin

A powerful resin recommended for the synthesis of peptides with acid linkages < 30 amino acids. Based on ideal swelling properties from a TentaGel® core, incorporating PEG PS with a loading of 0.4 – 0.6 mmol/g. This resin features an activated chloride linker, allowing for attachment of the first amino acid in an unactivated form. This resin is recommended for protection of C-terminal cysteine and proline residues, due to its steric protection against diketopiperazine formation and 3-(1-Piperidinyl) alanine formation.

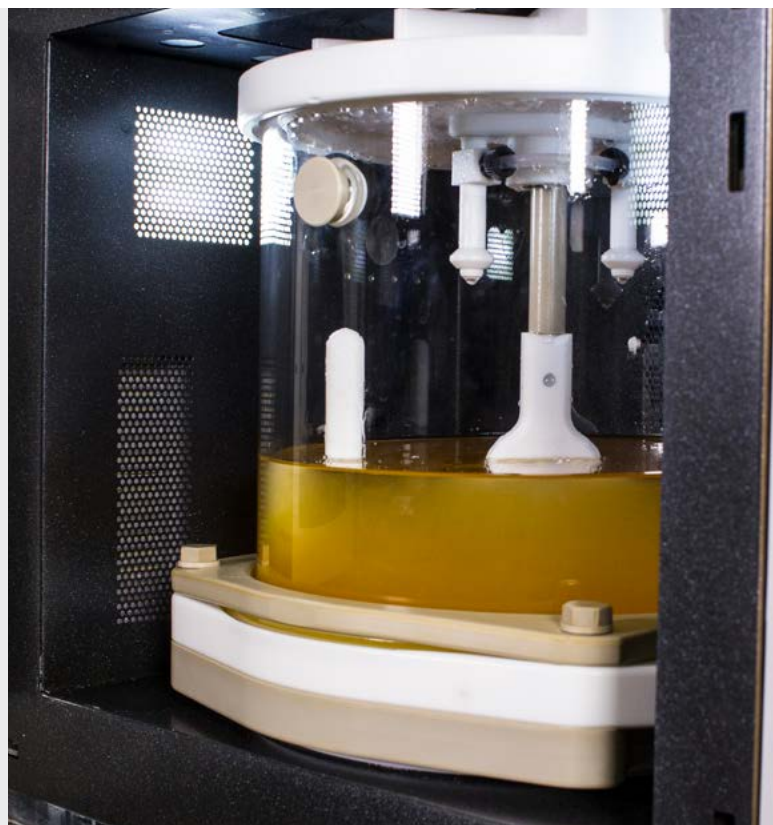


## Cl-MPA ProTide Resin (LL)

The ultimate resin recommended for longer and more difficult sequences of peptide acids. Based on ideal swelling properties from a TentaGel® core, incorporating PEG PS with a loading of 0.15 – 0.25 mmol/g. This resin is unmatched for the routine synthesis of difficult peptides even, > 75 amino acids. This resin features an activated chloride linker, allowing for attachment of the first amino acid in an unactivated form.

# Liberty PRO™

## Automated Production Scale Microwave Peptide Synthesizer



### Introducing Liberty PRO

The world's first large-scale microwave peptide synthesizer. Allows for the batch synthesis of peptides up to 500 grams with rapid delivery times.

- Low cost & rapid delivery times
- Improved synthesis efficiency with microwave irradiation
- Batch sizes up to 500 grams of purified peptide (15 L reaction vessel)
- Match synthesis profiles of peptides made on the Liberty Blue

### Available Options

- Instrumentation (Liberty PRO)
- Large-scale custom peptide synthesis services

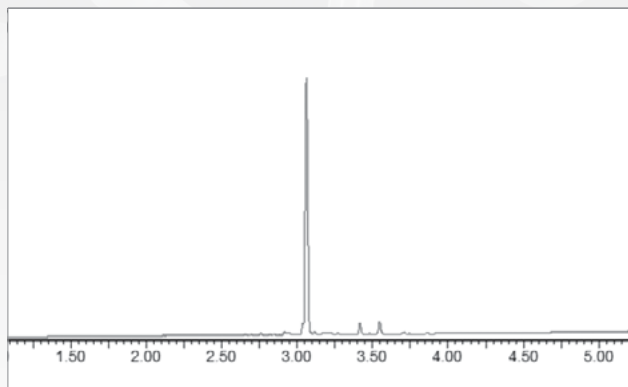
### Contact Us To Get Started

- 800-726-3331
- [peptide.support@cem.com](mailto:peptide.support@cem.com)



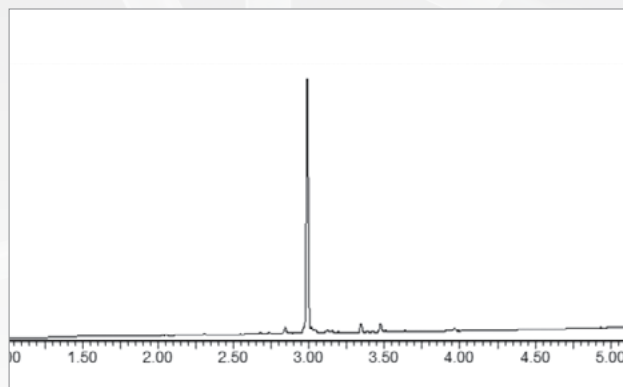
## Synthesis Examples

**Peptide Sequence:** 9 mer  
**Resin:** Rink Amide AM PS (0.75 mmol/g)  
**Excess Reagents:** 2.0 fold



Liberty Blue™

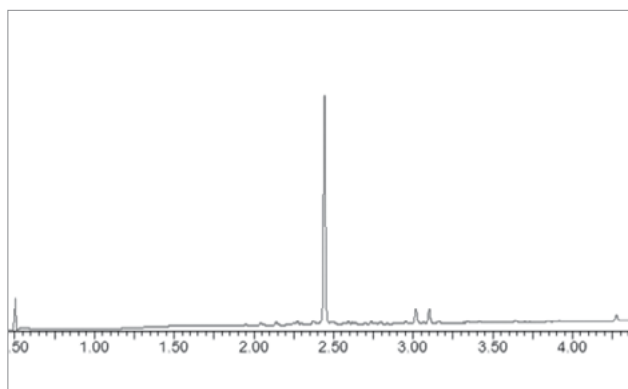
**Scale:** 0.1 mmol



Liberty PRO™

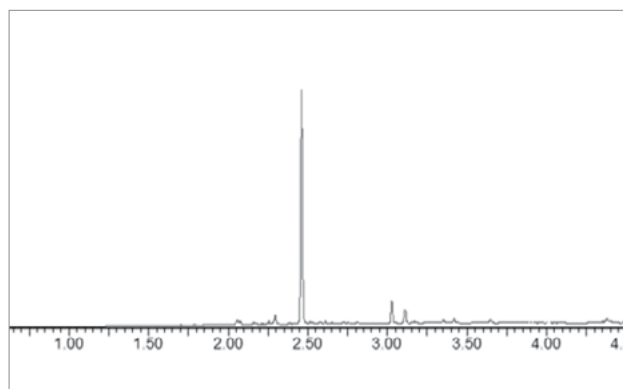
**Scale:** 700 mmol  
**Synthesis Time:** 9 h

**Peptide Sequence:** 7 mer  
**Resin:** Rink Amide AM PS (0.97 mmol/g)  
**Excess Reagents:** 2.5 fold



Liberty Blue

**Scale:** 0.1 mmol



Liberty PRO

**Scale:** 360 mmol  
**Synthesis Time:** 6 h



“The Liberty Blue is fast, reliable, and makes difficult peptides in high purity. We are very satisfied with the Liberty Blue and would highly recommend it for both protein synthesis and methodological development.”

**Prof. Fernando Albericio**

Group Leader Chemistry & Molecular Pharmacology  
Institute for Research in Biomedicine (IRB)  
University of Barcelona

“The Liberty Blue system is unquestionably the best peptide synthesizer available today and represents the major workhorse for PeptiDream (12 systems). It is highly recommended to any company looking to synthesize peptides chemically, specifically those containing nonstandard amino acids.”

**Dr. Patrick C. Reid**

President and Director  
PeptiDream Inc.

“We are very satisfied with the Liberty Blue system. The system is one of the best peptide synthesizers available today for research and medicinal chemists...*HE*-SPPS using Liberty Blue, features overwhelming speed.”

**Dr. Hajime Hibino**

Research Chemist  
Peptide Institute

“The Liberty Blue is the best peptide synthesizer on the market. It’s synthesis speed and purity are unmatched. Using the Liberty Blue has also made our subsequent purifications easier, which is a major benefit.”

**Prof. Anna Maria Papini**

Coordinator of Interdepartmental Laboratory  
PeptLab

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